



Industrial Adhesives and Tapes Division

Product Information Bulletin

3M IATD Tape Products that Comply with Food & Drug Administration Regulations

Issued: 26/Feb/10

Supersedes: 20/May/09

This bulletin refers to the United States Food and Drug Administration (Code of Federal Regulations) CFR 21, Parts 174-176. Additional information on the Code of Federal Regulations can be found on the following website: <http://www.gpoaccess.gov/cfr/index.html>. 3M Industrial Adhesives and Tapes Division Tape products are identified for use as components of articles intended for use in packaging, transporting, holding food, or the manufacture of articles used in food processing and summarizes the requirements of the respective sections.

For additional 3M product information please contact:

1-800-3M HELPS

www.3M.com/industrial

Summary of General Provisions:

The following is a summary of the general provisions applicable to indirect food additives. See 21 CFR Part 174, Section 174.5 for details.

Good Manufacturing Processes (GMP) defined as below should be followed:

1. The quantity of a substance added to food does not exceed the amount reasonably required to accomplish the intended physical or other technical effect in the food-contact article, and
2. Any substance used as a component of articles that contact food shall be of purity suitable for its intended use.

Substances that meet the conditions of GMP and can safely be used as components as articles include the following:

- Substances generally recognized as safe in or on food.
- Substances generally recognized as safe for their intended use in food packaging.
- Substances permitted for use by regulations in Parts 175, 176, 177 and 178.

You should review this regulation to determine that your use of this product complies with the provisions of this regulation.



Industrial Adhesives and Tapes Division

CFR Title 21 – Food and Drugs

Part 175 – Indirect Food Additives: Adhesives and Components of Coatings

Subpart B – Substances for Use Only as Components of Adhesives

Section 175.105 – Adhesives

The products listed below are permitted for use in their application subject to the limitations in their corresponding section(s):

Tape Products

3M™ Extended Liner Tape(s) 476XL, 9925XL

3M™ Adhesive Transfer Tape Extended Liner 9934XL

3M™ Double Coated Tape(s): 443, 476, 9443, 9443NP, 9579, 9589

Scotch® Box Sealing Tape(s): 311, 313

Tartan™ Box Sealing Tape(s): 302, 305, 309

Scotch® Transparent Film Tape 605

In addition to complying with 175.105, the easy release coating on the back side of the following tapes are cleared under 21 CFR 178.3860 (Release agents).

Scotch® Filament Tape(s): 8915, 8988

Tartan™ Filament Tape 8934

Scotch® Film Strapping Tape 8898

In addition to complying with 175.105, the backside release coatings of the following tapes are restricted to contact only with dry food containing no surface fat or oil.

Scotch® Box Sealing Tape(s): 371, 371BK, 372, 373, 375, 3721

Tartan™ Box Sealing Tape 369

Scotch® Cold Temperature Box Sealing Tape 3331

3M™ ScotchPad™ Packaging Tape Pad 3750P

3M™ ScotchPad™ White Carry Handle 8326

Scotch® High Performance Combining Tape 8470

Scotch® Transparent Film Tape 681

Scotch® Stretchable Tape(s): 8884, 8886

Scotch® Film Strapping Tape(s): 8896 Blue, 8896 Ivory

Scotch® Heat Shrinkable Film Tape 6887

Label Products

In addition to complying with 175.105, the facestock of the following product complies with 21 CFR 175.300 Resinous and polymeric coatings safely used as the food-contact surface of articles intended for use in producing, manufacturing, packing, processing, preparing, treating, packaging, transporting, or holding food.

3M™ Performance Label FPE0570N



Industrial Adhesives and Tapes Division

In addition to complying with 175.105, the facestock of the following products comply with 21 CFR 177.1520 Polypropylene and Olefin Copolymers that can be safely used as articles used for packaging or holding food at low temperature and/or at room temperatures.

3M™ Performance Label FP035402
3M™ Performance Label FP036002
3M™ Performance Label PB009146
3M™ Performance Label PB009147
3M™ Performance Label PB009150

In addition to complying with 175.105, the facestock of the following product complies with 21 CFR 177.1630 (f) Polyethylene phthalate plastics approved for use in packaging, transporting, or holding of food, excluding alcoholic beverages, at temperatures not to exceed 250 deg. F.

3M™ Performance Label HS000102

Requirements for Application Acceptability

Title 21 CFR 175.105 requires that the adhesive is either separated from food by a functional barrier or is used subject to the additional limitations specified in the above regulation. The additional limitations include using good manufacturing processes to minimize contact with dry foods and limiting contact with packaged fatty and aqueous foods to seam and edge exposures. See 21 CFR Part 174, Section 174.5 for details.

CFR Title 21 – Food and Drugs

Part 176 – Indirect Food Additives: Paper and Paperboard Components

Subpart B – Substances for Use Only as Components of Paper and Paperboard

Section 176.170 – Components of paper and paperboard in contact with aqueous and fatty foods

Section 176.180 – Components of paper and paperboard in contact with dry **food**

The products listed below are permitted for use in their application subject to the limitations in their corresponding section(s):

3M™ Repulpable Tape(s): 900, 900B, 902, 905 and 9051 (tape only, not liner), 906B, 906W, 9038B, 9038W, 910, 914, 917B, 917K, 917W, 8507, 9022, 9041, 9103, 9954B, 9960, 9968B, 9969B, 9969W, 9974B, 9974W, 9979, 9985B, 9985W, 9985K, 9987B, 9987W, 9987K, 9987 Black, NPE484, R3127, R3177, R3187, R3227, R3287.

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