

3M™ Scotch-Weld™ Anaerobic Adhesives

Cross Reference Chart

Scotch-Weld	Loctite	Permatex	Permabond
TL22	222	222	LM113
TL42	242	242	MM115
TL43	243	243	
TL62	262	262	HM118
TL71	271	271	HM128
TL72	272	272	HH131
TL77	277	27	HH120
TL90	290	290	HL126
HP45	545	545	LM012
HP54	554		
HP69	542		
PS65	565	565	LH050
PS67	567	567	LH150
PS92	592	592	LH054
RT09	609	609	HL138
RT20	620	620	HM165
RT35	635		HM161
RT38	638		
RT40	640	640	HM160
RT41	641		
RT80	680	680	HH040
GM10	510	510	MH196 , MH199
GM15	515	515	HH190
GM18	518	518	

3M™ Scotch-Weld™ Instant Adhesives

Cross Reference Chart

Scotch-Weld	Old Rite-Lok	Loctite	Adhesive Systems	Three Bond	Permabond	Cyberbond	Hernon	Pacer
SF20	SF20	406	FS30	1731 / 1741Z	260	2001/ 2002	124	PX-5
SF100	SF100	401	FS100	1743Z / 1785	262	5008	135	PX-50
PR5	PR5							
PR40	PR40							
PR100	SB04 & SB14	404 / 414	RP100	1731		2010	123	
PR600	PR600	444 / 4471	RP500	1745	265 / 795	2050	115	PX-500/ HP-500
PR1500	SB16	416/422	RP1500	1747	200	2150	117	RX-500 / E-1500
PR Gel	PR54	454	SI Gel		799	2999 / 2500	138	RX-Gel
SI5	SB20	420	SI5	1741	101 / 790	2000	119	RX-5 / E-5
SI40	SB95	495	RP45	1731	105 / 791	2003	113	RX-50 / E-40
SI100	SI100	435						
SI1500	SI1500	431						
SI Gel	SB09	409	APS GEL	1739B		2999	127	
LO5	LO5	408	NI5E	1721C / 1762C	930	5005	107	
LO100	LO100	460	NI100E		931 / 932		136	
LO1000	PR03	403						
HT40	HT40	4203						
HT700	HT700	498/4203	HT500	1783			120	TX-750
RT300B	PR80	380/438/480	HP300			2038		
RT3500B	PR10	410	HP4000			2241 / 2220	130	
FLX300	PR851	4851	TS399	1733		4020		HP-500 / HI-500
MC5	SB93	493	M5	1701	910FS		112	
MC100	SB30 & SB96	430 / 496	M100	1703 / 1702	910	3009	110	
CA4		404 / 414	RP100	1731		2010	123	
CA5		416	RP1500	1747	200	2150	117	RX-500 / E-1500
CA7		430 / 496	M100	1703 / 1702	910	3009	110	
CA8		404 / 414	RP100	1731		2010	123	
CA9		416	RP1500	1747	200	2150	117	RX-500 / E-1500
CA40		406	FS30	1731 / 1741Z	260	2001/ 2002	124	PX-5
CA40H		444	RP500	1745	265 / 795	2050	115	PX-500/ HP-500
CA50 Gel		454	SI Gel		799	2999 / 2500	138	RX-Gel
CA100		411						

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 78-9236-7156-0